



Dart Aerospace Ltd.
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Canada

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D4131-1
Job Sheet 183142



Part No: D4131-1

Job Qty: 6 ea

Part Name: Front Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 5 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		OK 18/09/23
100	Waterjet	6 pcs	9/21/18	9/21/18	0.00	0.58	Waterjet1		OK 18/09/23 BAS
120	QC	6 pcs	9/21/18	9/21/18	0.00	0.00	QC8		SEP 25 2018 68
130	Packaging	6 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3		Q 9-89
140	QC21-SA	6 Ea	9/21/18	9/21/18	0.00	0.00	QC21		DAS 21 SEP 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.0842 sf (.1807 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	183	0



Container No: S112708



Part: D4131 - 1

Job No: 183142

Serial No/Batch: S112708

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Front Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Front Plate	0.405Inches ± 0.010	0.415 0.395		
3	Front Plate	4.600Inches ± 0.010	4.610 4.590		
4	Front Plate	3.480Inches ± 0.010	3.490 3.470		
5	Front Plate	4.810Inches ± 0.030	4.840 4.780		
6	Front Plate	0.670Inches ± 0.030	0.700 0.640		
7	Front Plate	5.410Inches ± 0.030	5.440 5.380		
8	Front Plate	3.914Inches ± 0.010	3.924 3.904		
9	Front Plate	0.750Inches ± 0.030	0.780 0.720		
10	Front Plate	0.050Inches ± 0.010	0.060 0.040		

Plex 9/13/18 9:01 AM Dart.Gagnon.Michelle